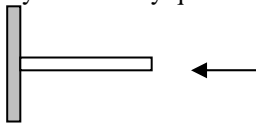




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Suzuki RM 125/250 1991-2001 installation guidelines:

1. Refer to your Owners Manual for the general mounting guidelines and pitfalls during mounting.
2. Remove your front number plate, upper handlebar clamps and upper triple clamp.
3. Install the Scotts frame bracket around the head tube. Some frames require filing around the rear of the head tube in order to mount the Bolt-on frame bracket, depending on who welded your frame that day at the factory. Where the backbone meets the head tube (lower right picture) the welds can occasionally be too high, which prevents the frame bracket to drop all the way on. Our frame bracket must drop down and bite enough of the head tube area if you expect it to stay on.. This filing should be done with a square edge file. Try not to change the diameter dimension of the head tube where our frame bracket will bite. The pictures below give some guidance as to how to perform this.
4. Align the frame bracket tower with the backbone of your frame so the frame bracket is straight and tighten to 6 ft lbs.
5. Re-install your triple clamp and torque the main nut to the factory specs. (Don't forget to tighten the fork pinch bolts).
6. Install the Scotts one piece upper barclamp and tighten the (4) bolts evenly, the Scotts logo goes toward the front.
7. Install the stabilizer to the barclamp using the (2) 6x 20mm Allen bolts provided.
8. Note how the key mounts on the standard diameter bars photos versus the Oversize bars photos.
9. Install the tower pin using light grease, allowing it to float. See owners manual for how to adjust the tower pin height.
10. If you have any questions please call us as 818 248-6747 or email at service@scottsonline.com.



This shape stone is OK for grinding the weld behind head tube but we recommend you use a file as shown.

<p>Where you might need to file</p>	<p>Where to and not to file</p>	<p>Optional way to remove weld</p>
<p>Std diameter bars and stock triple clamp</p>	<p>This shows optional upper triple clamp and oversize bars installed.</p>	<p>Typical non-symmetrical welds that will need filing until the frame bracket sits flush, against the head tube.</p>